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## INSTRUCTIONS

### DESCRIPTION

**SEPR-8™** is a release agent formulated specifically to release **Aqua-Resin®** casting/laminating products from either plaster or from cured **Aqua-Resin** itself. It also may be used as a release agent for most other mold materials.

### APPLICATION INSTRUCTIONS

**STIR WELL BEFORE USING.** Apply to a plaster or **Aqua-Resin** or other suitable mold, (if plaster, the mold can be either “green-wet” or dry). Using terry cloth, or a similar material, apply the **SEPR-8** working it well into the “grain” of the mold. Then, using a second, clean piece of terry cloth, rub off the **SEPR-8** leaving a polished surface.

Repeat the above procedure for a second time. Then proceed as usual, applying the **Aqua-Resin** mix to the mold.

**Please note:** Use no more **SEPR-8** than necessary to achieve a satisfactory release; excess can cause “pocketing” of the gel/surface coat and will decrease release properties. After “polishing” there should be the slightest possible film left on the model surface.

**Important:** For **Aqua-Resin** or plaster molds, the use of a sealer before application of **SEPR-8** is **NOT** recommended. Shellac, in particular, will **PREVENT** a good release.

When properly applied, **SEPR-8** will be absorbed into the **Aqua-Resin** part and will, in most cases, leave little or no residue. Any **SEPR-8** residue on the cured part, however, may be removed with a mild detergent and water, or with denatured alcohol.

### TIPS

We are told that **SEPR-8** is better than mold soap for plaster use. Please try it.

Working with rigid molds requires that there be no undercuts. Also, extra cure time may be desirable to ensure a stronger part before demolding.

Temperature and storage conditions can affect the viscosity of **SEPR-8**. Stirring well before use will bring it back to a normal consistency.

**Please Note:** The use of **SEPR-8** with natural latex rubber molds needs to be tested per the specific latex in use. Mold deterioration is possible.

The use of wax based products is not recommended as a release agent for **Aqua-Resin**.

Consult **SDS** before using. [aquaresin.com/sds](http://aquaresin.com/sds)

The above recommendations and instructions provided for **Aqua-Resin®** products are presented in good faith and believed to be correct and accurate. However, since user methods and conditions of application are entirely beyond our control, this information is offered without warranty. The user is advised to do their own testing to determine suitability for their particular application.

Please contact us or visit our website for the most up to date instructions and information.

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